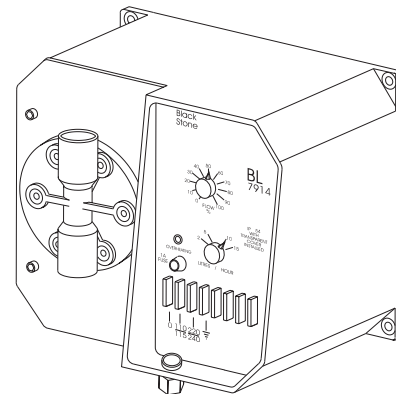
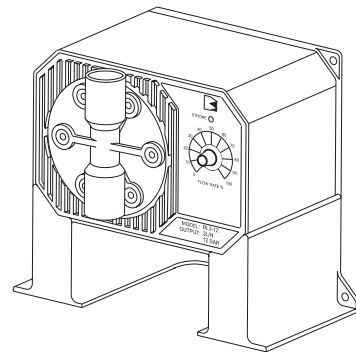


Instruction manual

Dosing Pumps
BL1.5 - BL3 - BL5
BL7 - BL10
BL15 - BL20
BL7913 - BL7914



These pumps are in compliance with the CE directives



Dear Customer,

Thank you for choosing a Hanna Product.

Please read this instruction manual carefully before using the instrument.

This manual will provide you with the necessary information for the correct use of the instrument, as well as a precise idea of its versatility. If you need more technical information, do not hesitate to contact us.

This instrument is in compliance with **CE** directives EN 50081-1 and EN 50082-1.

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PRELIMINARY EXAMINATION

Remove the pump from the packing material and examine it carefully to make sure that no damage has occurred during shipping. If there is any noticeable damage, notify your Dealer.

Each pump is supplied complete with:

- Injection and foot valve assembly
- 7 m (23') polyethylene tubing
- Instruction manual

Note: Save all packing material until you are sure that the pump functions correctly. Any defective item must be returned in the original packaging together with the supplied accessories.

READ ATTENTIVELY THE INSTRUCTIONS BEFORE INSTALLING OR OPERATING YOUR PUMP

The BL electronic dosing pumps are easy to use. We recommend, however, that you read the entire manual before using the pump. Familiarity with the features and controls of the unit will give you a better idea of the dosing potential and help reduce operator errors. Please operate the pump only as directed in the instruction manual. Follow all general safety guidelines during operation.

Remember: electrical devices are potentially hazardous. Check that the voltage of the installation matches the voltage indicated on the specification label on the back of the pump. Always be sure the pump is grounded.

Note: It is the responsibility of the user to install and ground the pump properly; it is highly recommended to install an external switch.

Always store chemicals in safe, out of reach places. Follow the directions for use with each chemical. Do not assume chemicals are the same because they look alike. Hanna Instruments cannot be held responsible for the misuse of chemicals or the pump.

Always wear protective clothing (gloves and safety glasses) when working near chemical dosing pumps. When pumping chemicals, make sure all tubes are securely attached to the fittings. It is recommended that tubing is shielded to prevent possible injury in case of rupture or accidental damage.

Avoid using a pipe wrench or pliers on plastic parts and connectors. These are best tightened with an open end or crescent wrench. Avoid overtightening these parts as this could cause damage to the seats and threads.

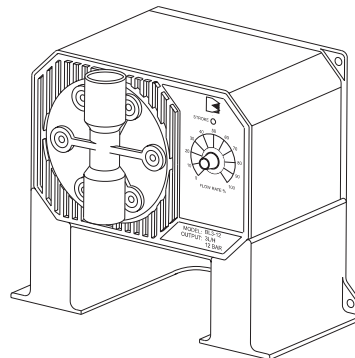
If a hose is used, it should be securely fastened to columns, walls, braces, etc. This will ensure that the hose connection will remain tight and leak free. Shield the hose from direct sunlight. Sunlight can cause an autocatalytic reaction with some chemicals and weaken the hose walls.

The arrow on the pump head indicates the direction of chemical flow and should always point upwards (vertically). Never position the pump horizontally with suction and discharge valves horizontal. Locate the pump in an area out of the reach of children and pets.

All pumps undergo stringent tests to ensure that they comply with their stated specifications and are calibrated at the maximum rated pressure.

GENERAL DESCRIPTION

BLACKSTONE DOSING PUMPS



BlackStone pumps are equipped with a single control for pump output.

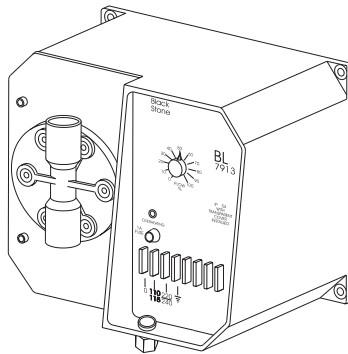
Flow range is continuously adjustable from 0 to 100% of the maximum capacity through a graded dial on the front of the pumps.

Seven models are available, each with a different dosing capacity:

| | |
|---------------|--|
| BL 20 | 18.3 lph (4.8 gph) @ 0.5 bar (7.4 psi) |
| BL 15 | 15.2 lph (4.0 gph) @ 1 bar (14.5 psi) |
| BL 10 | 10.8 lph (2.9 gph) @ 3 bar (43.5 psi) |
| BL 7 | 7.6 lph (2.0 gph) @ 3 bar (43.5 psi) |
| BL 5 | 5.0 lph (1.3 gph) @ 7 bar (101.5 psi) |
| BL 3 | 2.9 lph (0.8 gph) @ 8 bar (116 psi) |
| BL 1.5 | 1.5 lph (0.4 gph) @ 13 bar (188.5 psi) |

For charts with the typical flow rates against pressure see page 9.

BL7913 IPS VARIABLE FLOW RATE PUMP



BL 7913 is a single range dosing pump, ideal for use when the pumping requirement is constant. The individual pump flow rates can also be adjusted on the front panel from 0 to 100%.

Four models are available with different dosing capacities:

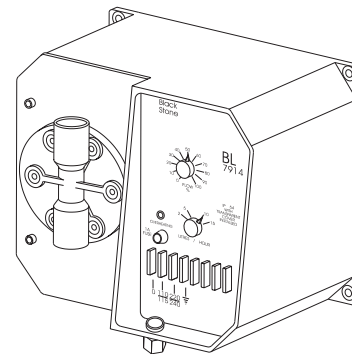
| | |
|------------------|--|
| BL7913/2 | 5.4 lph (1.4 gph) @ 0.5 bar (7.4 psi) |
| BL7913/5 | 7.6 lph (2.0 gph) @ 0.5 bar (7.4 psi) |
| BL7913/10 | 10.0 lph (2.6 gph) @ 0.5 bar (7.4 psi) |
| BL7913/15 | 13.3 lph (3.5 gph) @ 0.5 bar (7.4 psi) |

For charts with the typical flow rates against pressure see page 11.

Other features include:

- Overheating is prevented by the thermostatic circuit protection device.
- Isolated Power Supply provides the unit with low voltage (12V) power from 220/240V or 110/115 VAC for safety.
- Modular design with electrical and mechanical assemblies separated.

BL7914 IPS MULTIRANGE PUMP



BL7914 offers four different ranges providing greater flexibility.

The flow rate is selectable from:

| | | |
|-------------|---------------|----------------|
| Knob pos. 2 | 0 to 2.5 lph | (0 to 0.7 gph) |
| Knob pos. 5 | 0 to 5.8 lph | (0 to 1.5 gph) |
| Knob pos.10 | 0 to 10.0 lph | (0 to 2.6 gph) |
| Knob pos.15 | 0 to 13.3 lph | (0 to 3.5 gph) |

The above flow rates relate to 0.5 bar (7.4 psi) pressure.

For charts with the typical flow rates against pressure see page 11.

All selected ranges are adjustable from 0 to 100% of the pump's maximum capacity.

Other features include:

- Overheating is prevented by the thermostatic circuit protection device.
- Isolated Power Supply provides the unit with low voltage (12V) power from 220/240V or 110/115 VAC for safety.
- Modular design with electrical and mechanical assemblies separated.

COMMON FEATURES OF BLACKSTONE PUMPS

High quality materials

BlackStone pumps incorporate Kynar® and Teflon® into their diaphragms, hose connectors and pump heads to provide maximum protection for parts in contact with aggressive chemicals.

The ball valves are constructed in glass. The body is made of fiber-reinforced polypropylene for strength and durability.

Reliability through simplicity

All BlackStone pumps use the positive displacement solenoid method of pumping. This method has fewer moving parts than a standard motor-driven pump, and does not have the mechanical failures associated with conventional pumps.

BlackStone's Positive Displacement design has several distinct advantages over other types of mechanical designs:

- It is more accurate. Each stroke of the piston is precisely the same as the stroke before it ... and the stroke after it.
- Positive displacement allows for easier self-priming.
- Pumping pressure is as high as 12 bar (176 psi). This allows you to install your pump in the widest variety of tank-to-tank and tank-to-in-line applications.
- High accuracy and repeatability. A wire-wound potentiometer and solid state electronics are combined to achieve greater precision and control.

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Teflon® is registered Trademark of "du Pont de Nemours & Co."

Easy installation

Designed with mounting holes in the base as well as rear panel, BlackStone pumps can be installed on a wall as well as directly on top of tanks and drums.

There is no need for additional hardware.

All the controls and pump assemblies are conveniently located on the front of the unit.

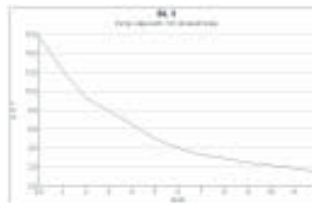
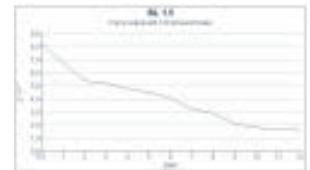
If the operator must access the pump head or control panel for any reason, there is no need to dismount the unit.

FLOW RATE CHART

The following charts show the relationship between their flow rate and pressure.

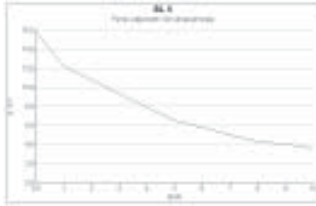
An increase of pressure in the system decreases the flow rate.

| BL1.5 | |
|------------|------------|
| bar (psi) | lph (gph) |
| 0.5 (7.4) | 8.3 (2.20) |
| 1 (14.7) | 6.8 (1.80) |
| 2 (29.4) | 5.4 (1.43) |
| 3 (44.1) | 5.2 (1.38) |
| 4 (58.8) | 4.8 (1.27) |
| 5 (73.5) | 4.5 (1.19) |
| 6 (88.2) | 4.1 (1.08) |
| 7 (102.9) | 3.2 (0.85) |
| 8 (117.6) | 2.9 (0.77) |
| 9 (132.3) | 2.1 (0.56) |
| 10 (147) | 1.8 (0.48) |
| 11 (161.7) | 1.7 (0.45) |
| 12 (176.4) | 1.6 (0.42) |

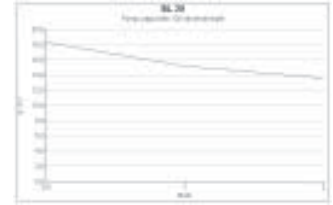


| BL3 | |
|------------|-------------|
| bar (psi) | lph (gph) |
| 0.5 (7.4) | 15.8 (4.18) |
| 1 (14.7) | 12.2 (3.23) |
| 2 (29.4) | 9.3 (2.46) |
| 3 (44.1) | 7.9 (2.09) |
| 4 (58.8) | 6.5 (1.71) |
| 5 (73.5) | 5.0 (1.32) |
| 6 (88.2) | 4.0 (1.06) |
| 7 (102.9) | 3.3 (0.87) |
| 8 (117.6) | 2.9 (0.77) |
| 9 (132.3) | 2.5 (0.66) |
| 10 (147) | 2.2 (0.58) |
| 11 (161.7) | 1.9 (0.50) |
| 12 (176.4) | 1.5 (0.40) |

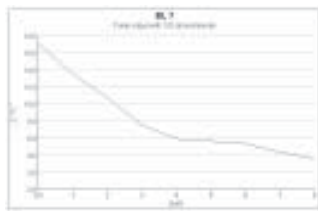
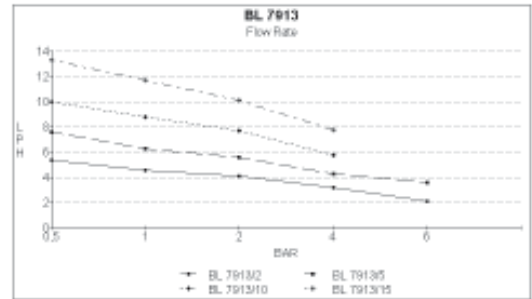
| BL5 | |
|-----------|-------------|
| bar (psi) | lph (gph) |
| 0.5 (7.4) | 15.8 (4.18) |
| 1 (14.7) | 12.2 (3.23) |
| 2 (29.4) | 10.8 (2.86) |
| 3 (44.1) | 9.3 (2.46) |
| 4 (58.8) | 7.9 (2.09) |
| 5 (73.5) | 6.5 (1.72) |
| 6 (88.2) | 5.8 (1.53) |
| 7 (102.9) | 5.0 (1.32) |
| 8 (117.6) | 4.3 (1.14) |
| 9 (132.3) | 4.0 (1.06) |
| 10 (147) | 3.6 (0.95) |



| BL20 | |
|-----------|-------------|
| bar (psi) | lph (gph) |
| 0.5 (7.4) | 18.3 (4.84) |
| 1 (14.7) | 15.2 (4.02) |
| 2 (29.4) | 13.6 (3.60) |

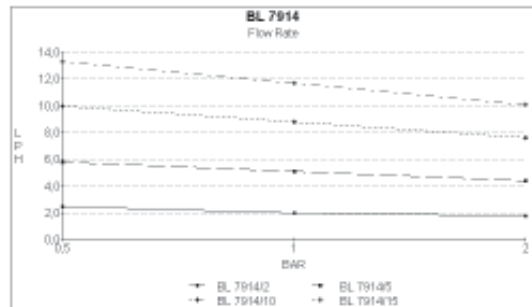


| BL7913 | | | | |
|------------|------------|------------|-------------|-------------|
| | BL7913/2 | BL7913/5 | BL7913/10 | BL7913/15 |
| bar (psi) | lph (gph) | lph (gph) | lph (gph) | lph (gph) |
| 0.5 (7.4) | 5.4 (1.40) | 7.6 (1.98) | 10.0 (2.64) | 13.3 (3.46) |
| 1.0 (14.7) | 4.6 (1.20) | 6.3 (1.64) | 8.8 (2.29) | 11.7 (3.04) |
| 2.0 (29.4) | 4.1 (1.07) | 5.6 (1.46) | 7.7 (2.00) | 10.1 (2.63) |
| 4.0 (58.8) | 3.2 (0.83) | 4.3 (1.12) | 5.8 (1.51) | 7.8 (2.03) |
| 6.0 (88.2) | 2.1 (0.55) | 3.6 (0.94) | ----- | ----- |

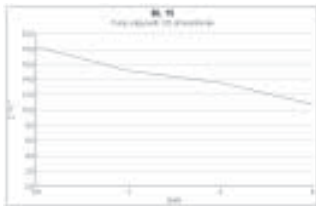
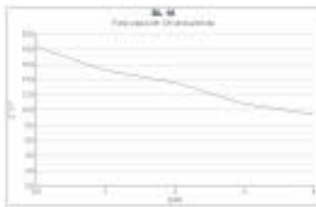


| BL7 | |
|-----------|-------------|
| bar (psi) | lph (gph) |
| 0.5 (7.4) | 17.2 (4.55) |
| 1 (14.7) | 13.6 (3.60) |
| 2 (29.4) | 10.8 (2.86) |
| 3 (44.1) | 7.6 (2.01) |
| 4 (58.8) | 6.0 (1.59) |
| 5 (73.5) | 5.7 (1.51) |
| 6 (88.2) | 5.4 (1.43) |
| 7 (102.9) | 4.4 (1.16) |
| 8 (117.6) | 3.6 (0.95) |

| BL7914 | | | | |
|------------|----------------|------------|-------------|-------------|
| | knob position# | | | |
| | 2 | 5 | 10 | 15 |
| bar (psi) | lph (gph) | lph (gph) | lph (gph) | lph (gph) |
| 0.5 (7.4) | 2.5 (0.65) | 5.8 (1.51) | 10.0 (2.64) | 13.3 (3.46) |
| 1.0 (14.7) | 2.0 (0.53) | 5.1 (1.33) | 8.8 (2.29) | 11.7 (3.04) |
| 2.0 (29.4) | 1.8 (0.47) | 4.4 (1.14) | 7.6 (1.98) | 10.1 (2.63) |
| 4.0 (58.8) | 1.4 (0.36) | 3.4 (0.88) | 5.9 (1.53) | 7.8 (2.03) |

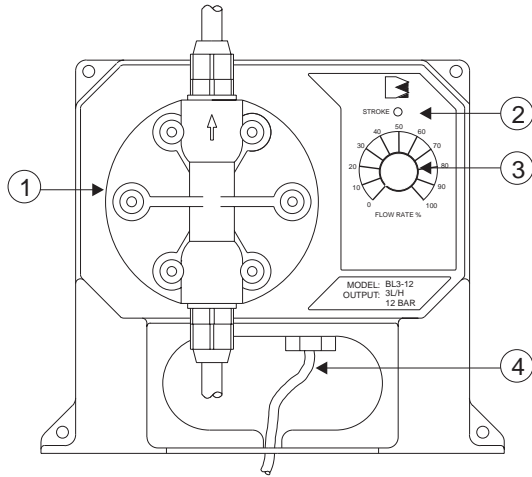


| BL10 | |
|-----------|-------------|
| bar (psi) | lph (gph) |
| 0.5 (7.4) | 18.3 (4.84) |
| 1 (14.7) | 15.2 (4.02) |
| 2 (29.4) | 13.6 (3.60) |
| 3 (44.1) | 10.8 (2.86) |
| 4 (58.8) | 9.4 (2.49) |



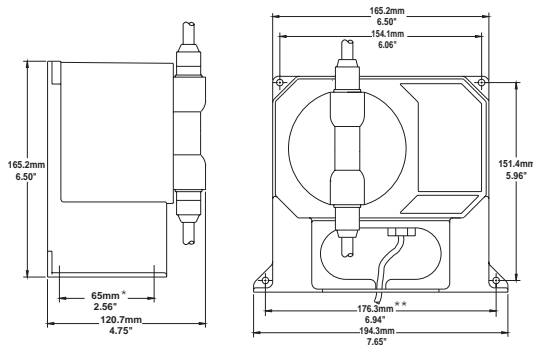
| BL15 | |
|-----------|-------------|
| bar (psi) | lph (gph) |
| 0.5 (7.4) | 18.3 (4.84) |
| 1 (14.7) | 15.2 (4.02) |
| 2 (29.4) | 13.6 (3.60) |
| 3 (44.1) | 10.8 (2.86) |

FUNCTIONAL DESCRIPTION OF BLACKSTONE PUMPS



1. Pumphead
2. Stroke LED
3. Flow Rate % Knob
4. Power Cord

MECHANICAL DIMENSIONS



12

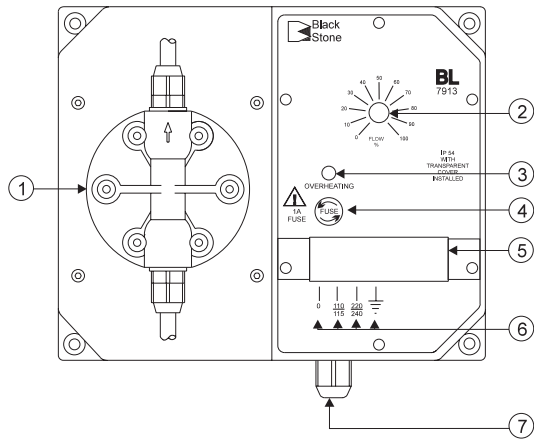
SPECIFICATIONS OF BLACKSTONE PUMPS

| | |
|---------------------|---|
| FLOW RATE | |
| BL1.5 | 1.5 lph (0.4 gph) @ 13 bar (188.5 psi) |
| BL3 | 2.9 lph (0.8 gph) @ 8 bar (116 psi) |
| BL 5 | 5.0 lph (1.3 gph) @ 7 bar (101.5 psi) |
| BL7 | 7.6 lph (2.0 gph) @ 3 bar (43.5 psi) |
| BL10 | 10.8 lph (2.9 gph) @ 3 bar (43.5 psi) |
| BL15 | 15.2 lph (4.0 gph) @ 1 bar (14.5 psi) |
| BL20 | 18.3 lph (4.8 gph) @ 0.5 bar (7.4 psi) |
| | Adjustable from 0 to 100% of maximum pump capacity |
| POWER SUPPLY | |
| BL.../115 | 100/115V; 50-60Hz |
| BL.../220 | 220/240; 50-60Hz |
| SELF PRIMING | Max.self-priming height 1.5 m (5') |
| ENVIRONMENT | 0 to 50°C (32 to 122°F) 95% R.H. max |
| PROTECTION | IP65 |
| WEIGHT | 3 Kg (6.6 lb.) |
| DIMENSIONS | 194 x 165 x 121 mm (WxHxD) (7.6 x 6.5 x 4.8") |
| MATERIAL | BODY: Polypropylene with reinforced fiberglass VALVES: glass balls PUMPHEAD: Kynar® DIAPHRAGM: Teflon® |


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Teflon® is registered Trademark of "du Pont de Nemours & Co."

13

FUNCTIONAL DESCRIPTION OF BL7913

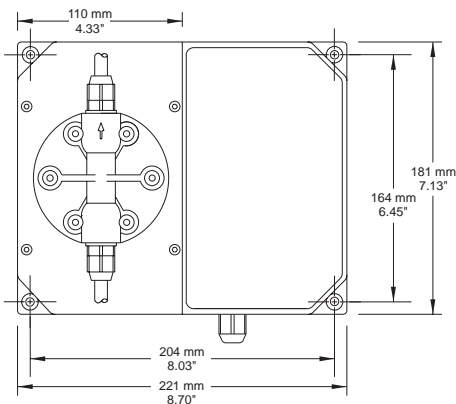


1. Pumphead
2. Flow Rate % Knob
3. Overheating LED
4. Fuse Holder
5. Connections Cover
6. Power Connections
7. Cable Gland.

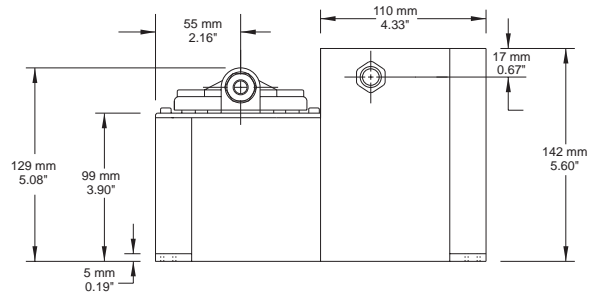
 Unplug the instrument from power supply before replacing the fuse.

MECHANICAL DIMENSIONS

Front View of BL7913



Bottom View of BL7913

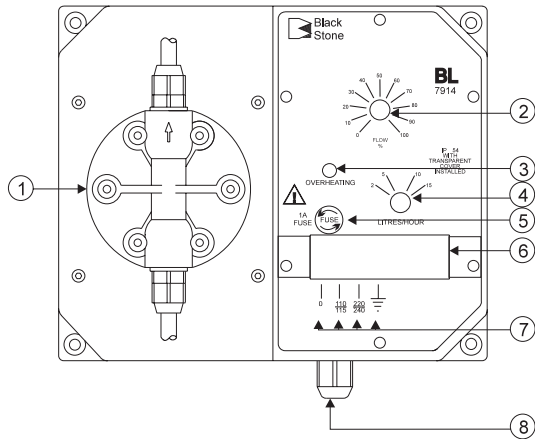


SPECIFICATIONS OF BL7913

| | |
|---|--|
| FLOW RATE BL7913/2 BL7913/5 BL 7913/10 BL7913/15 | 4.6 lph (1.20 gph) 6.3 lph (1.64 gph) 8.8 lph (2.29 gph) 11.7 lph (3.04 gph) MAX at 1 bar (14.7 psi) Adjustable from 0 to 100% of maximum pump capacity |
| POWER SUPPLY BL7913U/2/5/10/15 BL7913D/2/5/10/15 | 100/115V; 50-60Hz 220/240; 50-60Hz |
| OVERHEATING PROTECTION | Red LED for overheating alarm if temperature is higher than 90°C (194°F) |
| SELF PRIMING | Max. self-priming height 1.5 m (5') |
| ENVIRONMENT | 0 to 50°C (32 to 122°F) 95% R.H. max |
| PROTECTION | IP54 |
| WEIGHT | 4.7 Kg (10.4 lb.) |
| DIMENSIONS | 221 x 181 x 142 mm (WxHxD) (8.7 x 7.1 x 5.6") |
| MATERIAL | BODY: Polypropylene with reinforced fiberglass VALVES: glass balls PUMPHEAD: Kynar® DIAPHRAGM: Teflon® |

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Teflon® is registered Trademark of "du Pont de Nemours & Co."

FUNCTIONAL DESCRIPTION OF BL7914

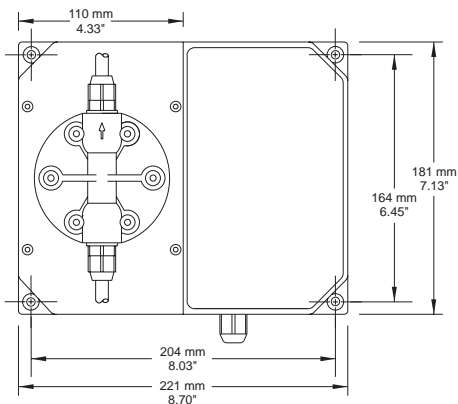


1. Pumphead
2. Flow Rate % Knob
3. Overheating LED
4. Capacity Knob
5. Fuse Holder
6. Connections Cover
7. Power Connections
8. Cable Gland.

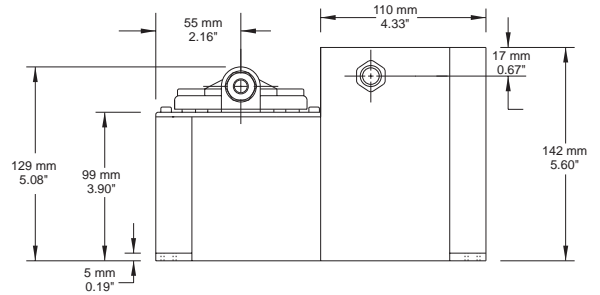
Unplug the instrument from power supply before replacing the fuse.

MECHANICAL DIMENSIONS

Front View of BL7914



Bottom View of BL7914

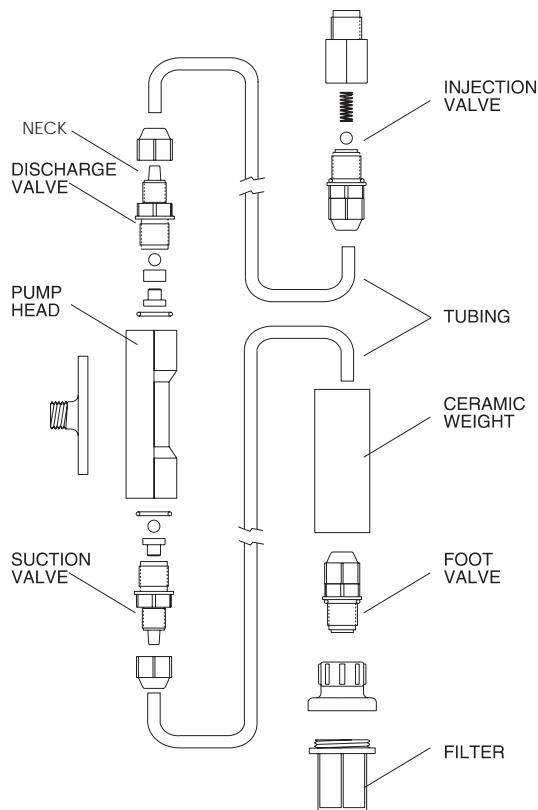


SPECIFICATIONS OF BL7914

| | |
|---|---|
| FLOW RATE | Selectable 2.0, 5.1, 8.8, 11.7 lph (0.53, 1.33, 2.29, 3.04 gph) max at 1 bar (14.7 psi). Adjustable from 0 to 100% of maximum pump capacity |
| POWER SUPPLY BL7914U BL7914D | 100/115V; 50-60Hz 220/240; 50-60Hz |
| OVERHEATING PROTECTION | Red LED for overheating alarm if temperature is higher than 90°C (194°F) |
| SELF PRIMING | Max. self-priming height 1.5 m (5') |
| ENVIRONMENT | 0 to 50°C (32 to 122°F) 95% R.H. max |
| PROTECTION | IP54 |
| WEIGHT | 4.7 Kg (10.4 lb.) |
| DIMENSIONS | 221 x 181 x 142 mm (WxHxD) (8.7 x 7.1 x 5.6") |
| MATERIAL | BODY: Polypropylene with reinforced fiberglass VALVES: glass balls PUMPHEAD: Kynar® DIAPHRAGM: Teflon® |

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Teflon® is registered Trademark of "du Pont de Nemours & Co."

VALVE / HOSE ASSEMBLY DIAGRAM



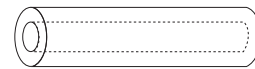
INSTALLATION

Materials Needed

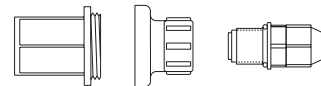
- LDPE hose (7 meter/22 feet) (**included**) or other type of tubings (Teflon®, for example) more suitable for a specific application (optional)
- a 3-wire power cable (for **BL7913** and **BL7914** only)

Optional Accessories

- 4 each, ceramic weights (**HI 720032**)



- 1 each, foot valve assembly (**HI 712005**)



- 1 each, injection valve assembly (**HI 721004**)



Location

A suitable location should:

- be near to a power source
- be conveniently close to the injection point
- allow easy access to the flow rate control and pipe or hose connections
- be no more than 1.5 meters (5 feet) above the operating position of the suction valve assembly.

Dimensions for Installation

BlackStone Pumps are designed for permanent installation.

The pump can be mounted directly on a wall or tank (see pages 12-17 for the specific mounting dimensions).

Power Requirements

BlackStone pumps are designed to operate to specifications within the following voltage ranges:

100 - 130 Volts for 115V models

200 - 240 Volts for 220V models

To ensure maximum performance, check the voltage at the point of supply to verify that it is sufficient. It is recommended that you install a 1 Amp circuit breaker between the pump and the power supply. This will give additional protection to the internal circuit and provide a convenient way to disconnect the power supply prior to servicing the pump, if needed.

Inside **BL7913** and **BL7914**, for increased safety, the incoming voltage of either 115 or 240V is reduced to 12V by an **isolated transformer**. With a maximum voltage of 12V and with the transparent cover installed, risk of electrical problems is minimized. This makes the unit safer to operate with.

Injection Point

- Choose an injection point that allows you to mount the injection valve assembly vertically.
- The spring in the injection valve assembly (**HI 721004**) adds approximately 1.5 bar of back pressure. If pumping into a high back pressure, the spring should be removed.

Other Considerations

- If you are mounting the system to a wall, column, etc., be sure it is strong enough to support the weight of the entire system.

- The ambient temperature of the pump, when in operation, should be between 0 and 50°C (32 to 122°F) and should be protected from direct exposure to outdoor elements (direct sunlight, rain, extreme temperatures, high humidity, etc.).
- Generally speaking, the shorter the suction distance, the more efficient the pump operates.
- The pump should be placed in a conventional location that will allow easy access to the control and connections. It should be placed so that regular visual inspections of the connections and hoses are facilitated.

Vertical Surface Mounting

Once you have selected the best installation site, simply screw or bolt the unit into a wall or mounting panel above the chemical feed tank.

The 4 mounting screw holes on the pump will accommodate up to a 5 mm (3/16") screw or bolt (remember to use heavy screws or bolts to secure the system).

Be sure you do not over tighten and cause excessive stress on the mounting holes.

For **BL7913** and **BL7914**

Make sure to leave a slight overhang in front to allow for the connection cable.

Electrical Connections

Note: All cables must be according to local electrical codes.

For safety of the users, the pump has to be grounded.

For BlackStone Pumps:

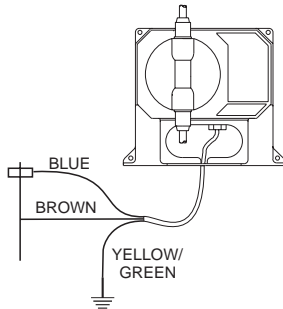
The pump should be connected to a single phase power source.

Color coding for wires:

Blue - Live

Brown - Neutral

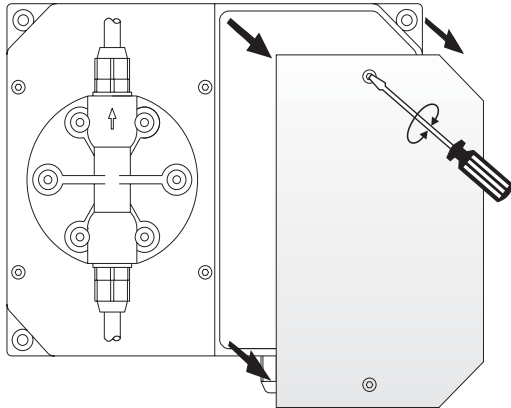
Yellow/Green - Ground (earth)



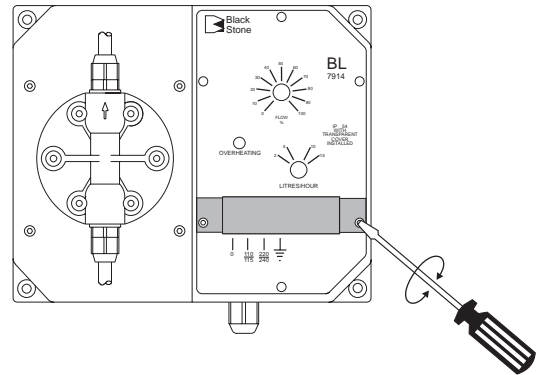
It is recommended that the system be connected to a power line/leg equipped with a circuit breaker of 1 Amp.

For BL7913 and BL7914:

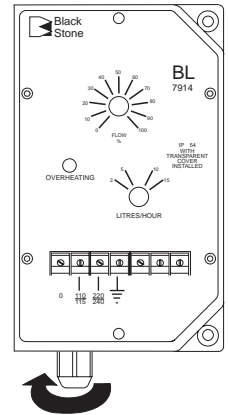
- Unscrew and remove the transparent front panel cover and gasket seal for access to the terminals.



- Remove the protective plastic plate covering the terminals by removing the 2 screws on both sides of the plate.



- Remove the cable gland from the hole on the housing below the power terminals (No. 1 through 7, left to right).

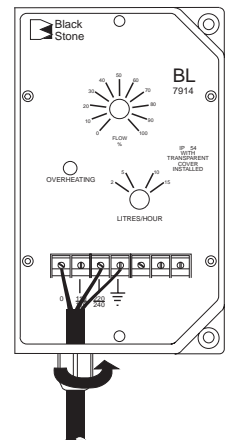


- Push a 3-wire power cord through the white gasketed fitting (inside the cable nut), leaving approximately 150mm (5") of cable to work with.

- Feed the cord through the hole and connect the cable ends as indicated on the front panel, check the label on the front panel first and connect #1, 2, 4 for a 110V voltage or #1, 3, 4 for a 220V voltage, where:

⊥ is ground
0 is neutral

$\frac{110}{220}$ & $\frac{220}{240}$ are the live



terminals.

- Slide the fitting up, screw it onto the base and tighten the nut to form the watertight seal.
- Replace the protective plastic cover.
- Replace the transparent cover and gasket seal on the front panel.

Permanent Connection using 3/8" PVC pipe

All piping for the pump feed and discharge should be plumbed to the location of the pump. The threads on both valve assemblies allow the use of standard 3/8" (European) pipe fittings for permanent pipe connections.

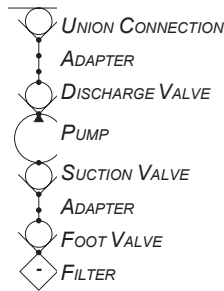
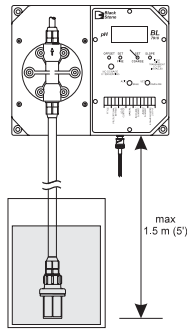


Diagram for Rigid Pipe Hose

The foot valve assembly (HI 721005) should always hang vertically and not lay horizontal on the bottom of the tank or drum.

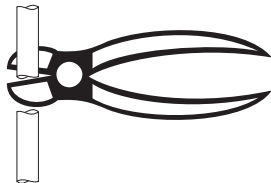


A vertical assembly will ensure that the valve is positioned properly and prevent loss of prime.

For the U.S. standard installations, use PVC adapters to connect the suction and discharge valves to the PVC pipe.

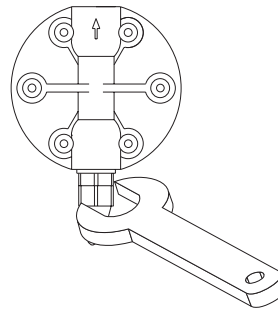
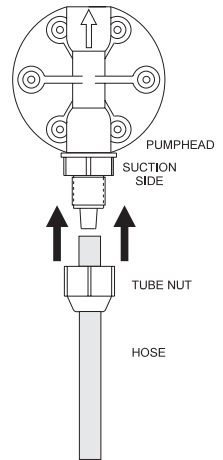
Hose Connections

- Cut a long enough section of the hose to reach the suc-

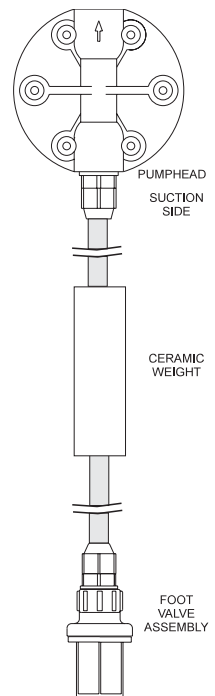


tion valve of the pumphead from the feed tank. Allow some slack in the hose and be sure it is not kinked or twisted.

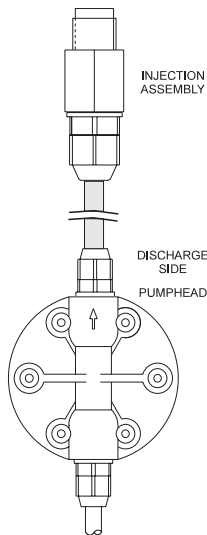
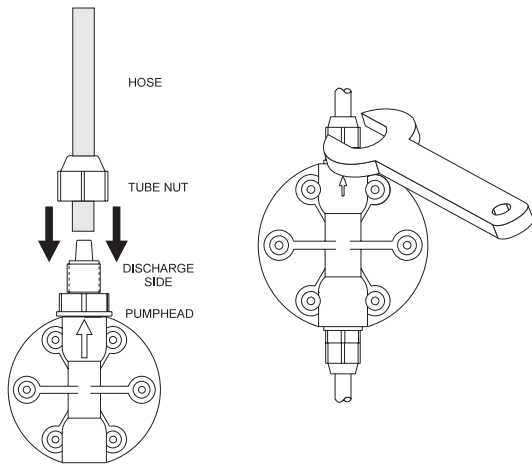
- Slip a hose connector onto the hose over the head valve and up to the bottom of the threads ensuring it is fully seated.
- Slide the connector up to the threads and tighten to form a seal.



- Slip the ceramic weight (HI 721008) and a connector over the other end of the hose.
- Attach the foot valve assembly (HI 721005) to the hose and slide the connector up to the threads and tighten to form a seal.



- Repeat the same installation procedure for the hose connections on the discharge end with the injection assembly (HI721004).

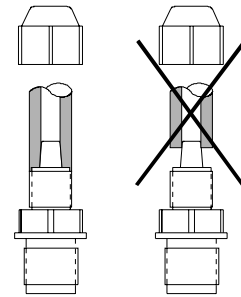


- Secure the hose so that its movement is minimized when the pump is operating. Excessive hose movement could cause the connectors to loosen and result in leakage.

Assembling the Hose to the Valve

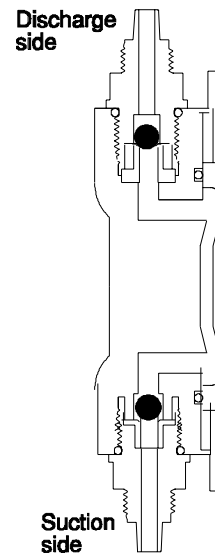
The end of the valve is specially tapered to form a leak free seal when the hose is properly installed.

Be sure to seat the hose completely so that there is no gap. Push the hose until it covers the end of the valve completely.

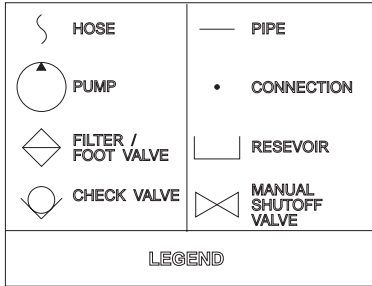


Suction and Discharge Valves

The suction and discharge valves located on the pumphead should not be interchanged as they are different internally. The discharge valve is fitted with a valve guide and will not function properly if used on the suction side.

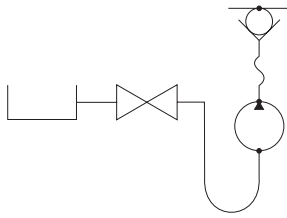


EXAMPLE OF TYPICAL INSTALLATIONS



Flooded Suction Installation

Suggested Installation for consistent output when using a low stroke rate. Also suggested for highly viscous chemicals.

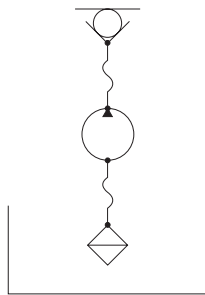


A slight suction pressure avoids self-priming problems, especially with high viscosity liquids.

Suction Lift Installation

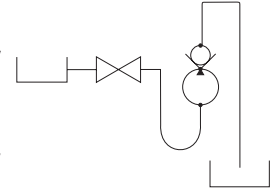
Suggested installation for most in-line applications with nominal output and pressures.

The maximum self-priming height is 1.5 m (5 ft.). It is advisable to install a level controller in order to stop the pump when feed tank liquid level is low.



Uphill Installation

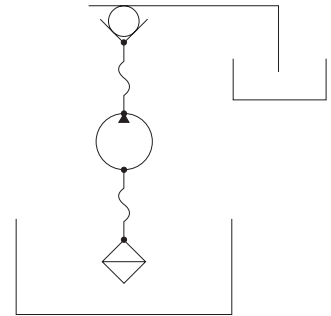
Suggested installation whenever the supply is located higher than the discharge point; typically a waste water application.



It is important to install the Injection valve to prevent siphoning.

Downhill Installation

Suggested installation when pumping from one container to another, each at different levels and with only nominal pressure.



OPERATIONAL GUIDE

STARTUP

At startup, purge all chemical gases and air from the suction tubing, valves and pump head. Start the pump.

When all the air or gas is vented, the solution being metered will appear in the output line.

Note: only when operating under pressure, the pump must be started unloaded.

For BL7914 only:

Set the pump flow rate capacity by turning the Liters/Hour knob on the face of the pump.

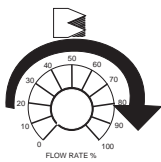


The selectable rates are:

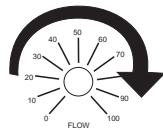
- 2.0 lph (0.53 gph) @ 1 bar (14.7 psi)
- 5.1 lph (1.33 gph) @ 1 bar (14.7 psi)
- 8.8 lph (2.29 gph) @ 1 bar (14.7 psi)
- 11.7lph (3.04 gph) @ 1 bar (14.7 psi)

For all models:

An external Flow Rate Control (potentiometer) on the face of the pump allows to adjust the flow up to 100% of the pump's rated capacity.



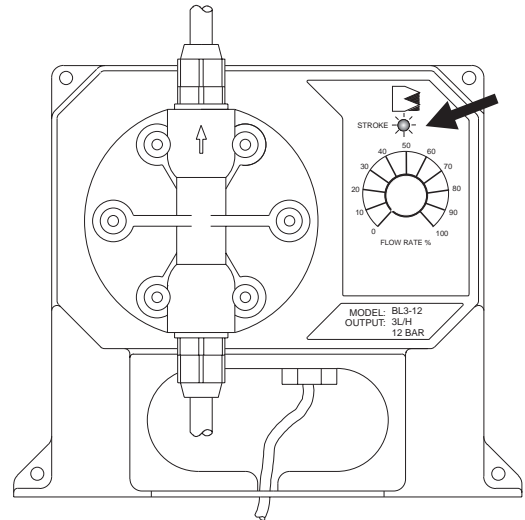
BlackStone Pumps



BL7913/BL7914

For BlackStone Pumps

An LED indicator will light up each time a stroke begins.



Operating Pressure and Back Pressure

Operating pressure is a combination of back pressure plus all of the other resistances to flow present in your system.

BlackStone Pumps are designed to dose their rated output at the operating (*rated*) pressure.

Therefore, *rated* pressure of the pump you install should be close to operating pressure present in the system.

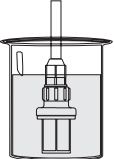
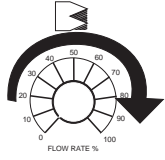
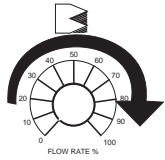
Too little back pressure can cause the pump to overdose.

To prevent this from happening on a low back pressure installation, a spring has been added to the discharge/anti-siphon valve assembly (**HI 721004**).

When pumping into a high back pressure, the spring should be removed.

Actual Flow Rate

The actual flow rate depends upon the operating pressure which includes resistance at the injection fittings, hose and piping, the chemical viscosity and suction lift. The Flow Rate Control adjusts the flow up to 100% of the *rated* output. Less back pressure will increase the output, more will decrease it. To determine the correct setting for your application, use the following procedure.

1. Be sure that the pump is primed and that the output connections are completed at the injection point.
2. Place the foot valve assembly (HI 721005) in a graduated container with 500 mL of the solution to be dosed. 
3. Switch the pump from OFF to the 100% setting and run until the system has been fully reprimed. Switch OFF and refill the container to the 500 mL level. 
4. Switch the pump ON to the estimated setting and run for a specific amount of time (e.g. 1 minute). Count the number of strokes, length of time, and volume pumped. 

Note: It is suggested that you run the test for as long as possible to maximize the accuracy.

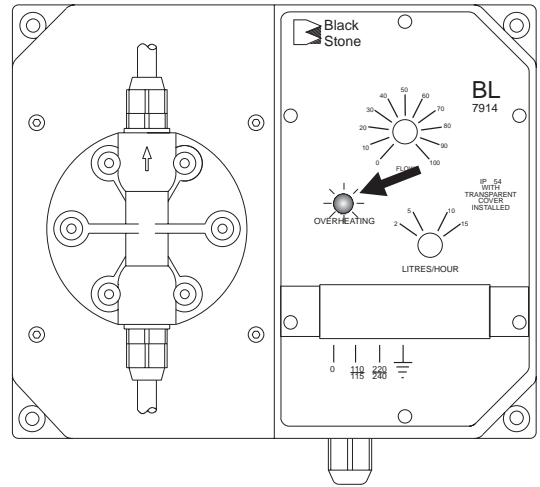
For example, if at the maximum setting of 100% you find you pumped 200 mL in one minute, your hourly output would be 12 liters/hour (200 mL x 60 min. = 12000 mL/hr). If your application called for 9 liters/hour,

turn the Flow Rate Control to 7 (9/12). Run the test again to verify the results.

Overheating Prevention System (for BL7913 and BL7914 only)

The pump automatically shuts down if it heats up to the point where irreparable damage could occur.

Once the unit detects an excessive temperature, it will alert the operator with a red LED.



TROUBLESHOOTING GUIDE

Electrical

The pump does not operate when turned ON:

- Check the power supply and connections. Voltage should be between 100 - 130 VAC for 115 V models and between 200 - 240 VAC for 220 V models.
- Check wiring color scheme. See Installation section on page 19 or call for technical assistance.
- Check fuse (BL7913 and BL7914).

Liquid

The pump operates but does not prime:

- Check for a clogged or loose filter on the suction valve assembly. Retighten if necessary.
- Check to see if the pump is too high above the foot valve assembly (**HI 721005**) in the feed tank. This vertical distance should not exceed 1.5 meters (5 feet). Either lower the pump or raise the feed tank.
- Check the pumphead, suction and discharge valves for blockage.

Pump flow rate is reduced:

- Check the pumphead, discharge and injection valve assembly for any clogging. Clean and reassemble.
- Check for any additional back pressure created since the last flow rate was conducted.

- Check for any changes in the viscosity of the chemicals being used. Increase the % flow by adjusting the Flow Rate control to a higher setting and run a Flow Rate test.
- Be sure that valves have been properly installed in the pumphead.

Leakage at the connections:

- Be sure that the hose is fully seated and hose connectors are tight.
- Be sure that valves are tight and o-rings are in place.

Leakage around the pumphead:

- Be sure that the valves are tight and o-rings are in place and the head screws (hex bolts) are tight.

MAINTENANCE

Your BlackStone Pump is designed to give you years of trouble-free service. Maintenance should be the preventative type, that is, periodic cleaning and inspecting for any damage or leakage.

Cleaning the Suction, Discharge and Injection Valves

Remove the valves from the pumphead, the injection fitting and the feed.

Keep the suction and discharge valves separated as they are not interchangeable.

Disassemble each valve and clean it with a neutral liquid. Inspect the Kynar® springs.

After cleaning the glass balls, inspect them for any excessive wear due to abrasion from the chemical. Replace if necessary with parts from **HI 721102**, **HI 721103**, **HI 721104** and **HI721105** (see page 40 for listing).

When reinstalling the valves into the pumphead, tighten by hand first and then with a wrench ¼ to ½ turn.

Inspecting the hose (if used as supplied with the pump)

Inspect to see if the hose has worn out or weakened due to the chemicals. Pay particular attention for any signs of abrasion or discoloration. Also check the connectors to ensure they are tight.

Replace if necessary with parts from **HI 720032**.

Cleaning the Pumphead

The pumphead should be cleaned at regular intervals and at least once a year. Remove the deposits that form in the cavities with a solution that is neutral to the chemical the pump has been dosing. Inspect the head for any cracks or worn areas.

Replace if necessary with parts from the pumphead spare part **HI 721106** (for BL7, BL10, BL15, BL20, BL7913 and BL7914) or **HI721107** (for BL1.5, BL3 and BL5).

SCHEDULED MAINTENANCE

After 50 hours

Tight the pumphead screws with a torque force of 2.5 Nm (22" lbf).

After 12 months

It is recommended to replace **HI 721102**, **HI 721103** (suction and discharge valves assemblies) as well as the o-rings. The LDPE hose can also deteriorate over time and, for safety reasons, should also be changed with **HI 720032**.

After 24 months

It is recommended to replace **HI 721102**, **HI 721103**, **HI 720032** and **HI 721106** (for BL7, BL10, BL15, BL20, BL7913 and BL7914) or **HI 721107** (for BL1.5, BL3 and BL5).

CHEMICAL COMPATIBILITY GUIDE

Partial Listing of Chemicals that can be used with BlackStone Pumps

(Rated for 45°C. For higher temperatures consult your dealer or nearest Hanna Service Center)

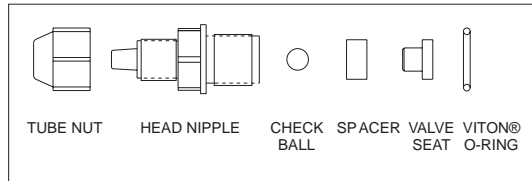
| | |
|-----------------------------|----------------------------------|
| Adipic Acid | Castor Oil |
| Alcohol Amyl | Caustic Soda |
| Alcohol, Diacetone | Chloral Hydrate |
| Alcohol, Isopropyl | Chromic Acid 50% |
| Alcohol, Methyl | Citric Acid |
| Aluminium, Ammonium Sulfate | Copper Chloride |
| Aluminium Chloride | Copper Cyanide |
| Aluminium Sulfate | Copper Nitrate |
| Alums | Copper Sulfate |
| Ammonium Carbonate | Corn Oil |
| Ammonium Chloride | Cottonseed Oil |
| Ammonium Fluoride | Cresylic Acid |
| Ammonium Hydroxide | Crude Oil |
| Ammonium Nitrate | Dextrose |
| Ammonium Phosphate | Detergents (general) |
| Ammonium Sulfate | Diesel Fuel |
| Aqua Ammonia | Dietyl Phthalate |
| Arsenic Acid | Disodium Phosphate |
| Barium Carbonate | Ethanol (1-95%) |
| Barium Chloride | Ethylene Dichloride |
| Barium Hydroxide | Ethylene Glycol |
| Barium Sulfate | Fatty Acids |
| Beer | Ferric Chloride |
| Beet Sugar Liquors | Ferric Nitrate |
| Bismuth Carbonate | Ferric Sulfate |
| Black Liquor | Ferrous Chloride |
| Bleach | Ferrous Sulfate |
| Borax | Fluoboric Acid |
| Boric Acid | Fluosilicic Acid |
| Bromic Acid | Formaldehyde |
| Butyric Acid | Fruit Juice Pulp |
| Calcium Bisulfite | Fuel Oil |
| Calcium Carbonate | Gallic Acid |
| Calcium Chlorate | Gasoline, Refined |
| Calcium Chloride | Glucose |
| Calcium Hydroxide | Glycerine or Glycerol |
| Calcium | Glycolic Acid 30% |
| Hypochlorite | Hexane |
| Calcium Nitrate | Hydrazine |
| Calcium Sulfate | Hydrobromic Acid 20% |
| Carbonic Acid | Hydrochloric Acid (Concentrated) |

| | |
|-----------------------------------|-----------------------------|
| Hydrochloric Acid (Diluted) | Propyl Alcohol |
| Hydrofluoric Acid 60% | Propylene Dichloride |
| Hydrogen Sulfide Aqueous Solution | Sea Water |
| Hypochlorous Acid | Silver Nitrate |
| Kerosene | Silver Plating Solutions |
| Lactic Acid | Soaps |
| Lard Oil | Sodium Acetate |
| Lauric Acid | Sodium Bicarbonate |
| Lead Acetate | Sodium Bisulfate |
| Linoleic Acid | Sodium Bisulfite |
| Linseed Oil | Sodium Borate |
| Lithium Salts | Sodium Chlorate |
| Magnesium Carbonate | Sodium Chloride |
| Magnesium Chloride | Sodium Cyanide |
| Magnesium Hydroxide | Sodium Fluoride |
| Magnesium Nitrate | Sodium Hexametaphosphate |
| Magnesium Oxide | Sodium Hydroxide 50% |
| Magnesium Sulfate | Sodium Hypochlorite 18% |
| Maleic Acid | Sodium Metaphosphate |
| Malic Acid | Sodium Nitrate |
| Mercuric Chloride | Sodium Peroxide |
| Methanol | Sodium Phosphate |
| Methyl Sulfate | Sodium Silicate |
| Milk | Sodium Sulfate |
| Mineral Oils | Sodium Sulfide |
| Noptha Petroleum | Sodium Sulfite |
| Nickel Chloride | Sodium Thiosulfate |
| Nickel Sulfate | Sour Crude Oil |
| Nitric Acid 50% | Stannic Chloride |
| Oils and Fats | Stannous Chloride |
| Oleic Acid | Stearic Acid |
| Olive Oil | Sulfur |
| Oxalic Acid | Sulfuric Acid Concentration |
| Palmitric Acid | Sulfurous Acid |
| Perchloric Acid 70% | Tannic Acid |
| Perchloroethylene | Tanning Liquors |
| Petroleum Oils (sour) | Tartaric Acid |
| Phenol | Tetrachlorethane |
| Phosphoric Acid | Tetraethyl Lead |
| Photographic Solutions | Tetralin |
| Plating Solutions | Tin Salts |
| Potassium Carbonate | Vegetable Oils |
| Potassium Bromide | Vinegar |
| Potassium Chlorate | Water Acid, Mine |
| Potassium Chloride | Water, Fresh |
| Potassium Cyanide | Water, Distilled |
| Potassium Ferrocyanide | Water, Salt |
| Potassium Hydroxide | Whiskey |
| Potassium Nitrate | Wines |
| Potassium Permanganate 10% | Zinc Chloride |
| Potassium Phosphate | Zinc Sulfate |
| Potassium Sulfate | |

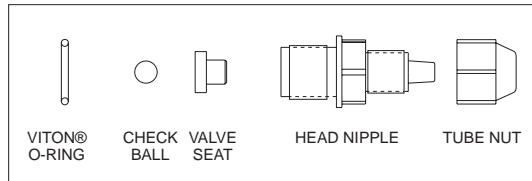
ACCESSORIES

SPARE PARTS

HI 721102 Discharge Valve
(Glass Ball, Valve O-Ring, Hose Connector)

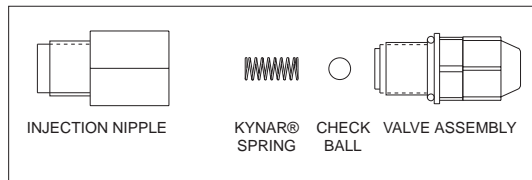


HI 721103 Suction Valve (Glass Ball, Valve O-Ring, Hose Connector)

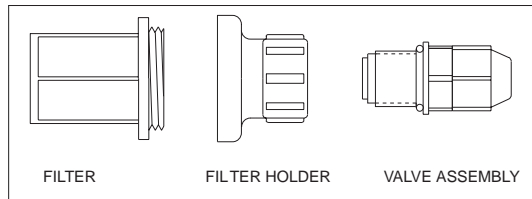


HI 721003 10 x Glass Balls
10 x Valve O-Rings

HI 721004 Injection Valve Assembly



HI 721005 Foot Valve Assembly

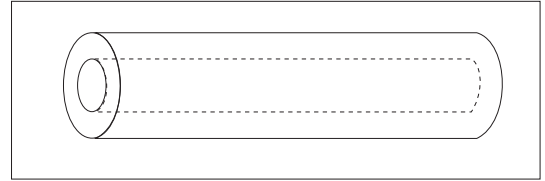


HI 721006 4 x Kynar® Springs

HI 720032 LPDE Hose - 100 m (330')

Kynar® is registered Trademark of "Pennwalt Co."

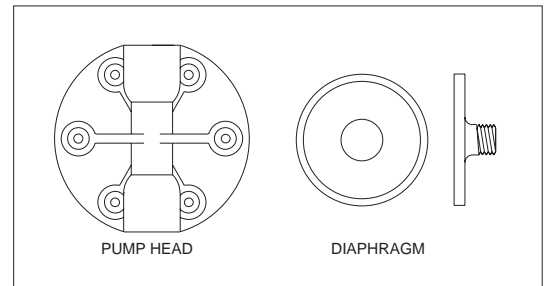
HI 721008 4 x Ceramic Weights



HI 721101 Pumphead, O-Ring, 6 screws and washers

HI 721106 (for BL7, BL10, BL15, BL20, BL7913 and BL7914)

Pumphead
Large Teflon® Diaphragm
Aluminum Piston
Aluminum Disk



HI 721107 (for BL1.5, BL3 and BL5)

Pump-head
Small Teflon® Diaphragm
Aluminum Piston

OTHER ACCESSORIES

HI 731326 Small calibration screwdrivers (20 pcs)

MANBLR1 Instruction Manual

Kynar® is registered Trademark of "Pennwalt Co."
Teflon® is registered Trademark of "du Pont de Nemours & Co."

WARRANTY

All Hanna Instruments **pumps are warranted for one year** against defects in workmanship and materials when used for their intended purpose and maintained according to instructions.

This warranty is limited to repair or replacement free of charge.

Damages due to accident, misuse, tampering or lack of prescribed maintenance are not covered.

If service is required, contact the dealer from whom you purchased the instrument. If under warranty, report the model number, date of purchase, serial number and the nature of the failure. If the repair is not covered by the warranty, you will be notified of the charges incurred. If the instrument is to be returned to Hanna Instruments, first obtain a Returned Goods Authorization Number from the Customer Service department and then send it with shipment costs pre-paid. When shipping any instrument, make sure it is properly packaged for complete protection.

To validate your warranty, fill out and return the enclosed warranty card within 14 days from the date of purchase.

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Hanna Instruments reserves the right to modify the design, construction and appearance of its products without advance notice.

CE DECLARATION OF CONFORMITY



DECLARATION OF CONFORMITY

We

Hanna Instruments Srl
V.le delle industrie 12
35010 Ronchi di Villafranca (PD)
ITALY

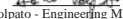
herewith certify that the dosing pumps

BL 1.5 BL 3 BL 5
BL 7 BL 10 BL15
BL 20 BL 7913 BL 7914

have been tested and found to be in compliance with the following regulations:

| | |
|------------------|-------------------------|
| IEC 801-2 | Electrostatic Discharge |
| IEC 801-3 | RF Radiated |
| IEC 801-4 | Fast Transient |
| EN 55022 | Radiated, Class B |

Date of Issue: 31-01-1996


D. Volpato - Engineering Manager
On behalf of
Hanna Instruments S.r.l.

Recommendations for Users

Before using these products, make sure that they are entirely suitable for the environment in which they are used.

Operation of these instruments in residential area could cause unacceptable interferences to radio and TV equipments, requiring the operator to take all necessary steps to correct interferences.

Any variation introduced by the user to the supplied equipment may degrade the instruments' EMC performance.